Cast Escutcheon

ROUND ESCUTCHEON · STANDARD KEYHOLE · SOLID BRASS

CL — ES — 001 — [ALL FINISHES]

MARKING	PILOT	FIXING	FACES
Pencil & square	Ø 2 mm drill	PH1 screwdriver	Both sides of door

FITTING SEQUENCE · ONE ESCUTCHEON PER FACE

1 POSITION

With the lock fitted and the keyhole cut, offer the escutcheon base to the door face and centre its opening on the keyhole.

2 ALIGN

Turn the base until the keyhole slot runs true vertical and matches the cut in the door. Mark the two fixing holes.

3 FIX

Pilot at **Ø 2 mm** and fix the base with the two **19 mm** countersunk screws supplied. Do not overtighten into the timber.

4 COVER

Fit the cover over the base so the fixings are hidden, slot aligned. Repeat on the other face, then check the key turns freely.

BEFORE YOU START

Fit the lock first and cut the keyhole through both faces — the escutcheon is centred on the keyhole, 57 mm below the lever spindle on the Cast Sash Lock.

CARE

Wipe with a soft, dry cloth. No abrasives, no solvents, no polish. Living finishes will deepen in tone with use — this is intended.

SUPPORT

Technical documents are available on request. Write to studio@castlondon.co.uk quoting the serial on this sheet.

CAST STANDARD · ESCUTCHEON · SERIES 02 / HARDWARE · SOLID BRASS · QC PASSED · CL-QC-001