

Cast Latch

TUBULAR LATCH • 78MM CASE • 57MM BACKSET

CL - LT - 001 - [ALL FINISHES]

MARKING Square & marking knife	MORTISE Chisel & mallet	PILOT Ø 22 mm auger + Ø 2 mm	FIXING PZ2 screwdriver
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FITTING SEQUENCE • LATCH AND STRIKE PLATE

1 MARK
Mark the latch height on the door edge — typically **990 mm** from the floor to the spindle centre. Square the line across the edge and onto both faces.

3 SPINDLE
Drill the follower hole through both faces at **57 mm** backset to suit the lever roses. Work from both sides to avoid breakout.

5 STRIKE
Close the door and mark where the latch bolt meets the frame. Mortise for the bolt, recess the strike plate flush, and screw it home.

2 BORE
Bore the door edge to a depth of **80 mm** with a **Ø 22 mm** auger, keeping the bit level and square to the edge.

4 RECESS
Slide the latch home, scribe the faceplate, and chisel a shallow recess so it sits flush with the door edge. Fix with the supplied screws.

6 CHECK
The latch should snap closed cleanly and the lever return under spring without binding. Adjust the strike position if the door rattles.

NON-LOCKING

This latch holds a door closed but does not lock it. For privacy doors specify the Cast Bathroom Lock with the Cast Thumb Turn. On fire doors, follow the door leaf certificate for intumescent requirements.

CARE

Wipe with a soft, dry cloth. No abrasives, no solvents, no polish. Living finishes will deepen in tone with use — this is intended.

SUPPORT

Certification documents are available on request. Write to studio@castlondon.co.uk quoting the serial on this sheet.

CAST STANDARD TUBULAR LATCH SERIES 02 / HARDWARE HEAVY DUTY QC PASSED • CL-QC-001